Personal Protective Equipment (PPE) Required:

1. Chemical Resistant (rubber) Boots with No-slip soles



2. Rain Suit



3. Rubber Gloves



4. Face Shield or Goggles



5. Lock-Out / Tag-Out



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Intralox Wet Cleaning Procedures

All Intralox Belts – Manual and CIP (spray bar)

Water Temperature: 49°- 54°C (120°- 140°F) for most protein applications; up to 74°C (165°F) for beef; room temperature for heavy flour
Water Pressure: 15 -17 bar (200 - 250 psi) optimum
Chemicals: See Intralox Chemical Recommendations

CLEANING RECOMMENDATIONS

- 1. Shut off conveyor (follow lock out/tag out procedures as regulations or company rules require). Raise belt.
- 2. Perform dry pickup of conveyor and belt, paying particular attention to the sprocket area. Remove all solids where reasonable and possible.
- 3. Rinse all parts of the conveyor frame, including wear strips, returnway, sprockets and shafts.
- 4. Lower belt. Turn on conveyor, (follow lock out/tag out procedures as regulations or company rules require).
- 5. Rinse belt

BELT RINSE MANUAL

Inside

- i: Rinse sprockets. Remove all visible soil particles.
- *ii:* Rinse across belt at lowest point of sag. Remove all visible soil particles. Outside

FLAT TOP BELTS — Rinse from either end, spraying directly into the hinges as they move around the sprocket; this is where the hinges are most open. Continue until all visible soil particles are removed.

RADIUS AND OPEN STYLE BELTS — Rinse from top of belt (close to sprocket where wear strip ends) where it is possible to spray through the belt without interference; nozzle should be held close to perpendicular cleaning hinges and open edges.

BELT RINSE USING A CIP SYSTEM

I:Inside: Rinse sprockets. Remove all visible soil particles

a. Inside CIP only: Turn on inside CIP and run until clean. Rinse outside of belt according to step ii.

b. Inside and Outside CIP's: Turn on and run until clean. Skip step ii. ii: Outside

- 6. Apply detergent, following all recommendations of your chemical supplier.
- 7. Scrub. Do not let the detergent dry.
- 8. Repeat steps 1, 3, 4, & 5.
- 9. Inspect conveyor area, conveyor and belt. Re-clean as necessary.
- 10. Sanitize using a flood sanitizing hose or system. Rinse or let stand as regulations or company rules allow.



Pinch Point Hazard

Do not clean near the sprocket while belt is running



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