



## Industry Leader In Specialty, Modular Conveyor Systems

An Integral Element Of Automated Manufacturing Solutions.

We Keep Your Lines Moving!

BoxFilling™
Overview

Dynamic Conveyor's line of Box Filling™

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Systems are a must have for manufacturing
and production facilities where efficient and
accurate part counts or weights are important.
With multiple standard design configurations
and the ability to customize certain parameters,
Dynamic Conveyor's Box Filling™ systems can be
implemented in a wide array of applications.

The systems are an excellent solution as stand alone, or when integrated with Dynamic Conveyor's other product lines to provide conveyance to the Box Filling™ system, or when handling filled boxes and totes.

Unattended filling solutions are an important step to manufacturing automation. Implementation can quickly increase plant efficiencies while allowing personnel to be deployed in the highest value adding areas of the plant or to solve labor challenges.

Features	Benefits
User Defined Fill Weights/ Counts	Enables use for different products
Visual & Audible Alarms	Allows for unattended operation
Maintenance Free	Reduces cost of ownership & downtime
HMI with 150 "Recipe" Options	Enables quick configuration changes
Plug & Play Drives and Controls	Ability to easily integrate additional equipment & accessories
Various Accessory Options	Provides for a fit for purpose solution
5-Year Warranty	Industry leading quality & reliability





## **TECH SPECS**

### **Configurations**

- Filling By Count Or By Weight
  - Side By Side
  - Over Under
  - In-Line

#### Standard Widths

12", 18", 24"

## **Box/Tote Size**

Width: 6" - 27"

## Box/Tote Weight

Up To 200lbs

#### **Controls & Electronics**

- Mettler Toledo Weigh Scale
- Photo Count Or Machine Input

## **Support Structure**

T-Slot Anodized Aluminum

#### **Rollers**

- Infeed & Weighing Powered Roller Conveyor
  - ∘ Centers: 3"
  - ∘ Diameter: 1.9"
- Outfeed Gravity Conveyor

#### Motor

24V Motorized Powered Roller

# **Options**

- E-Stop
- Enclosures & Guarding
- Adjustable Guide Rails
- Chutes & Hoppers
- Covers
- Ionizer
- Standard I/O Interface
- Weight Or Count Filling



Inline configuration includes scale for weights and supports a lights out manufacturing strategy.



Basic and affordable inline box filling system with a DynaCon® system integration.

"The indexing conveyors allow us important 'cushion' time. They give our people more operating flexibility. They give us a larger time window—it was about 7 minutes and now it's about 28 minutes—to perform other surrounding tasks without having to go back and 'balance' box component-count quantities later. So we've improved labor usage efficiencies, while ensuring consistent box-loading accuracies."

Jay Bray, Molding Engineering, Lindal North America

# DYNAMIC CONVEYOR CORPORATION

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