# CONVEYOR EFFICIENCY CHECKLIST

Use this quick checklist to evaluate the performance, reliability, and long-term value of your conveyor system.

1.	<b>Belt</b>	Alignme	ent &	Maint	tenance

- □ Belts run without drifting or frequent readjustments
- □ No signs of premature wear or tearing
- ☐ Self-tracking or tensionless belt design in place

## 2. Energy Efficiency

- □ Motors sized correctly for load and speed requirements
- ☐ High-efficiency motors installed (DC brushless or servo)
- □ Variable speed drives in use

## 3. System Flexibility & Modularity

- □ Conveyor can be reconfigured without welding or fabrication
- □ Layout allows for quick changes in angles, lengths, and accessories
- ☐ System supports future expansion

#### 4. Automation Readiness

- □ Sensors (photo-eye, metal detection, leak detection) are integrated
- □ Conveyor communicates with robotics or smart factory systems
- □ Predictive maintenance tools are in place

## 5. Sustainability & Long-Term Value

- □ Conveyor uses durable, recyclable materials (e.g., HDPE, stainless steel)
- ☐ Energy-efficient motors support sustainability goals
- $\hfill\square$  Modular design minimizes waste during changes or repairs

### **Final Review**

- □ Conveyor meets current production needs
- □ Conveyor can adapt to future automation or layout changes
- □ Efficiency improvements identified and prioritized

